

4b B8

Abstract

5 In a machine for the production of a multi-layered fibrous web, in particular a paper web or a cardboard web, in which the layers A, B each formed by a former 10, 12 are couched together, at least two sides A, B to be couched together, have on one side a higher content on fines, and are introduced into the couching zone 30 in such a way, that they come into contact with their sides of higher content of fines. Here, at least one of these two layers A, B is created by a gap former 10, 12.

10 Fig. 1.

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